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(54) COMPOSITE MOLDING, STEERING WHEEL, AND ITS MANUFACTURING METHOD

(57) Abstract:

PROBLEM TO BE SOLVED: To enable a rigid integration of a divider without using an adhesive when a steering wheel is manufactured by a method for integrating the divider.

SOLUTION: A method for manufacturing the steering wheel comprises the steps of integrally welding a resin layer 4 of a plurality of dividers 6 in a state in which the plurality of the dividers 6 each having a surface mate-

rial 3 and a resin layer 4 provided on an inner surface of the material 3 are combined to form an outer shell 2, and then filling between the shell 2 and mandrel 1 with a resin in a state in which the mandrel 1 is disposed in the shell 2 to form a core 7.

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